



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	2460A11	GEAR HOUSING ASSEMBLY, CO	1	A-1623-2460A11 GEAR HOUSING	
1	1623	2460A 4	GEAR HOUSING ASSEMBLY	1	SEE PAGE 30 FOR PARTS BREA	
54		36288	CAM, SHIFT	1		
55		30625	FOLLOWER, CAM	1		
56		30624	SLIDE, CROSS PIN	1		
57	24	30622	SPRING, COMPRESSION - CAM	1		
58	15	30923A 1	SHIM, BEARING OUTER RACE	1		
59	43	34085	FORWARD GEAR ASSEMBLY	AR		
60	31	30895	BEARING, ROLLER - FORWAR	1		
61	31	30894A 1	TAPERED ROLLER BEARING	1		
62	31	31092	CUP, TAPERED ROLLER BE	1		
63	52	34239	RATCHET, SLIDING CLUTCH	1		
64	117	30632	PIN, CROSS - RATCHET TO PR	1		
65	24	30893	SPRING, RETAINING - CROSS F	1		
66	44	32164	SHAFT, PROPELLER	1		
67	43	31887	REVERSE GEAR ASSEMBLY	1		
68	30	31265	BEARING, BALL - REVERSE G	1		
69	12	30633	WASHER, THRUST - BEARIN	1		
70	15	29955A 1	SHIM, THRUST WASHER TO G AR			
71	25	29976	"O" RING, BEARING CARRIER	1		
72		31284A 1	BEARING CARRIER ASSEMBLY	1		
73	31	30956	BEARING, ROLLER - BEARIN	1		
74	26	30550	OIL SEAL, BEARING CARRIER	2		
75	28	30281	KEY, LOCATING - BEARING CARR	1		
76	12	29957	WASHER, GEAR HOUSING COV	1		
77		31037	COVER, GEAR HOUSING	1		
78	12	31013	WASHER, THRUST - BEARING C	1		
79		30581A 1	THRUST HUB AND WASHER AS	1		
80	12	29590	WASHER, CUPPED - THRUST	1		
81	12	31211	WASHER, SPLINED - PROPELLE	1		
82	14	31210	TAB WASHER, PROPELLER NUT	1		
83	11	29594	NUT, PROPELLER	1		
84		31640	TRIM TAB, GEAR HOUSING	1		
85	10	32470	SCREW, TRIM TAB TO GEAR HO	1		
86	10	30206	SCREW, GEAR HOUSING TO DR	1		

SEE PAGE 23 FOR DRIVE SHAFT
 AND COMPONENT PARTS